



Dart Aerospace Ltd.
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D1048
Job Sheet 182471



Part No: D1048

Job Qty: 10 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP: B 02.02.22 Re-format NG IPP Rev:C Now on Waterjet 06-12-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Waterjet		DC 18/08/25
100	Waterjet	10 pcs	8/27/18	8/27/18	0.00	0.27	Waterjet1		DC 18/08/25 DAS
120	QC	10 pcs	8/27/18	8/27/18	0.00	0.00	QC8		AUG 27 2018 68
130	Small Fab	10 pcs	8/27/18	8/27/18	0.00	0.30	Small Fab-1		9-89
140	Brake NC	10 pcs	8/27/18	8/27/18	0.00	0.29	Brake NC 1		DAS 38
150	QC	10 pcs	8/27/18	8/27/18	0.00	0.00	QC5		BR 18-08-25 - DAS
160	Powdercoat	10 pcs	8/27/18	8/27/18	0.00	0.08	Powdercoat4		SEP 10 2018 68
170	QC	10 pcs	8/27/18	8/27/18	0.00	0.00	QC3		SEP 10 2018 9-89
180	Packaging	10 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-1		SEP 10 2018 9-89
190	QC21-SA	10 Ea	8/27/18	8/27/18	0.00	0.00	QC21		21 SEP 11 2018

Part Op 100 - 1-Cut as per Dwg D1048 Prog Rev: A

Descriptions: 130 - 1-Deburr if required. Break all sharp corners .010 / .020 as per dwg.

140 - Form as per dwg using DT10143

160 - START TIME: 9:55 OVEN TEMPERATURE: 320° FINISH TIME: 10:25

M 138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1800 sf (.018 ea)	90-Start up Operation	5080376

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	37	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.750Inches $\pm$ 0.010	0.760 0.740		
2	Clamp	2.175Inches $\pm$ 0.010	2.185 2.165		
3	Clamp	1.755Inches $\pm$ 0.010	1.765 1.745		
4	Clamp	0.375Inches $\pm$ 0.010	0.385 0.365		
5	Clamp	0.203Inches + 0.005 - 0.001	0.208 0.202	Diameter	

Plex 8/24/18 1:26 PM Dart.Gagnon.Michelle



Container No: S105236



Part: D1048

Job No: 182471

Serial No/Batch: S105236

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/25/18